

## Daily Check List of CNC Latch

Model: \_\_\_\_\_ SN: \_\_\_\_\_ Owner: \_\_\_\_\_ Year: \_\_\_\_\_ Month: \_\_\_\_\_

No	Check Item	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1	Add oil of lubrication pump																																
2	Inject grease into chuck																																
3	Check fans																																
4	Check pressure on hydraulic indicator																																
5	Check tool is fixed																																
6	Check tool holder is fixed																																
7	Check machine vibration condition																																
8	Check spindle motor loading																																
9	Check sound of machine operate																																
10	Cylinder's filter cleaning																																
11	Inside chip cleaning																																
12	Machine outside cleaning																																
	Check owner																																

- Note: 1. The list was classified as each day is 8 working hrs as base. If working hrs is all day, you have to do 3 times in one day.  
 2. Item1~6 is before power on , item7~9 is during operate, item10~12 is after power off.  
 3. Green mark is normal and red mark is abnormal.  
 4. If you find any abnormal, you should inform supervisor at once.